

# **HOW TO REPLACE A SADDLE RING ON A WINCHESTER 1894**



Many saddle ring carbines have the ring removed.



The stud is threaded into the receiver and can be removed (counter-clockwise) with a punch.



Or a square jawed wrench, if needed.



You can leave the carbine on the bench for now.



Make sure your replacement saddle ring is dimensionally correct. Many aren't. Ours are.



If the replacement ring is blued, you can remove some of the blue with fine emery paper or steel wool.



Slip the stud onto the saddle ring.



Clamp the ring (stud attached) into your vise.



Clamp the vise until you just pass center, it will spring back a little.



Turn the ring down, and squeeze the two sides as tight as the vise will force them.



Re-grip the ring in your vise, and use a brass punch to bring both sides straight.



There will be a slight gap in the ring.



Gripping the ring on an angle, tweak the ring . . .



a few times until it is straight...smooth.



Now you can remount the stud on the receiver.



Use a square jawed wrench to tighten.